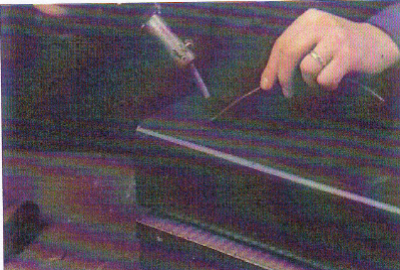
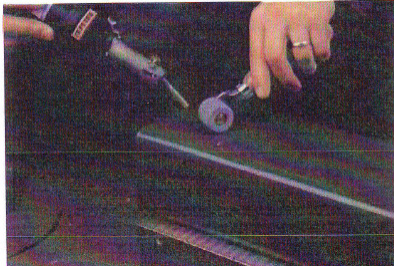


Page 1 of 1	<h1>Mallatite Ltd</h1>	P.P.E Req:	Hi-vis clothing, Eye Protection
Date Updated: <b>13/05/09</b>	Standard Operating Procedure: <b>Repairing Powder coating (Strand)</b>	Tools Req:	PPA571 Strand, PTFE roller
Main Steps:	Description		Information
1. Safety	<p><b>Important!!</b> In case of emergency or if at any time you require assistance contact a supervisor</p> <p>Preheat damaged area and surrounding area with a hot air gun until the edge of the coating surrounding the damaged area becomes softened.</p> <p>Preheat an end of the Plascoat PPA 571 repair strand or repair film with the heat source until it has started to melt and apply it to the hot damaged area (Fig 1)</p> <p>Continue to apply molten material from the repair strand or repair film to the damaged area until sufficient material has been deposited to fill the damaged area.</p> <p>Using a PTFE roller, smooth out the molten material to fill the damaged area. (Fig 2)</p> <p>Apply further strand or film and smooth out as necessary.</p> <p>Using the heat source carefully re-apply heat to the repaired area to regain the gloss level. (Fig 3)</p>		<p>Fig 1</p>  <p>Fig 2</p>  <p>Fig 3</p> 